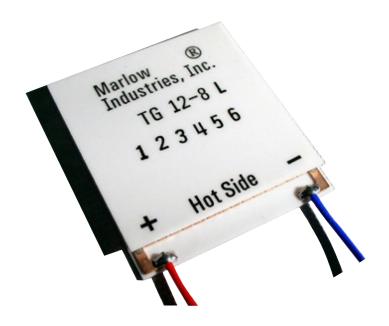
SINGLE-STAGE THERMOELECTRIC GENERATOR TG12-8

Single-Stage Thermoelectric Module



FEATURES

- RoHS EU Compliant
- Rated operating temperature of 200°C.
- Ceramic Material: Aluminum Oxide
- Porch configuration for high strength leadwire connection.
- Superior nickel diffusion barriers on elements.
- High strength for rugged environment.
- RTV sealing option available.
- Lapped option available for multiple module applications



SINGLE-STAGE THERMOELECTRIC GENERATOR TG12-8

Nominal Performance in Nitrogen

Cold Side Temperature (°C)	27±2
AC Resistance (ohms)	1.36-1.69
Device ZT	0.73

Ordering Options

Model Number	Description
TG12-8-01	Leadwires
TG12-8-01L	Leadwires, Lapped
TG12-8-01S	Leadwires, Sealed
TG12-8-01LS	Leadwires, Lapped, Sealed
TG12-8-01G	Leadwires, Graphite Pads
TG12-8-01LG	Leadwires, Lapped, Graphite Pads
TG12-8-01SG	Leadwires, Sealed, Graphite Pads
TG12-8-01LSG	Leadwires, Lapped, Sealed, Graphite Pads

Operation Cautions

For maximum reliability, continuous operation below 200°C (cold side and hot side) is recommended. Intermittent operation up to 230°C on the hot side of the TG is permissible.

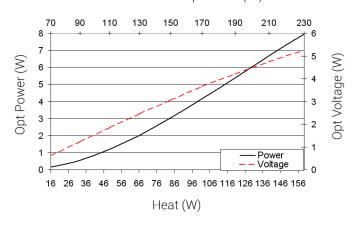
Installation

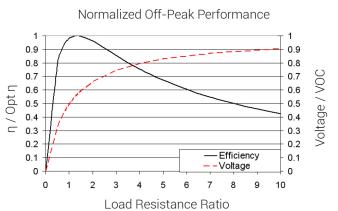
Recommended mounting methods: Clamp with uniform pressure to a flat surface with thermal interface material. Recommend 1.4 MPa (200 psi) with thermal grease or flexible graphite pads. For additional information, please contact an applications engineer.

Power Generation Performance Curves

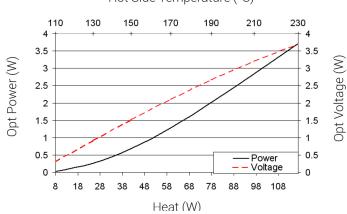
Environment: One atmosphere dry nitrogen

Cold Side Temperature 50°C Hot Side Temperature (°C)





Cold Side Temperature 100°C Hot Side Temperature (°C)



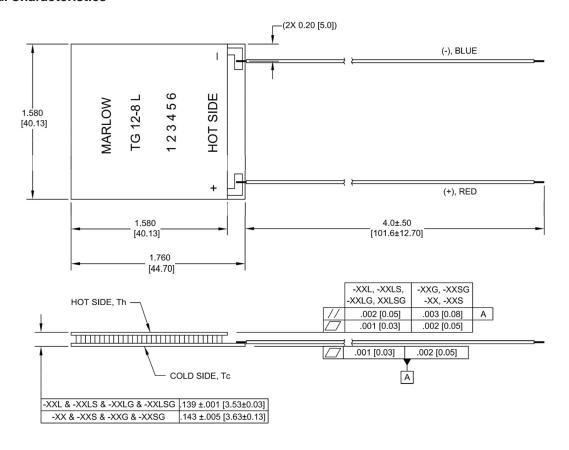
Hot Side Temperature (°C)	230	170	110
Cold Side Temperature (°C)	50	50	50
Optimum Efficiency, η (%)	4.97	4.08	2.39
Optimum Power (W)	7.95	4.17	1.19
Optimum Voltage (V)	5.25	3.65	1.86
Load Resistance for Opt η (Ω)	3.46	3.20	2.90
Open Circuit Voltage, VOC (V)	9.43	6.48	3.27
Closed Circuit Current (A)	3.38	2.60	1.48
Thermal Resistance (°C/W)	1.13	1.17	1.20

For performance information with cold side temperatures other than 50°C or 100°C, please contact us.



SINGLE-STAGE THERMOELECTRIC GENERATOR TG12-8

Mechanical Characteristics



Note:

Dash -XXLSG: Height, parallelism, and flatness dimensions are measured before adding graphite pads.

All units are in inches. All units in [] are in millimeters.

